

## INVENTOR INFORMATION SHEET

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## SIDE AIR BAG

### Background of the Invention

#### Field of the Invention

The present invention relates to a side air bag which expands near a window of a vehicle at a collision of the vehicle, and particularly relates to a side air bag formed by a woven fabric <sup>such</sup> as a hollow weave.

#### Prior Art

An air bag apparatus for a vehicle is an apparatus for constraining a vehicle occupant, i.e. passengers and a driver, by inflating and expanding an air bag at a time of collision of the vehicle, and generally comprises an inflator (a gas generating device) for inflating the air bag in response to a signal from a sensor for detecting a predetermined collision <sup>characteristics of the vehicle</sup> and the air bag <sup>is inflated</sup> ~~inflating~~ by a gas from the inflator. The air bag is formed <sup>in</sup> ~~as~~ a bag shape by a woven fabric.

A so-called hollow weave, in which two fabrics are interwoven as a woven fabric and a yarn constituting each of the fabrics partly form a common textile structure so as to combine two fabrics, is generally known in weaving for producing industrial materials and the like. There are some examples in which the woven fabric of the hollow weave

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$$\begin{matrix} B \\ B \end{matrix}$$

The side air bag is structured such as to be housed in a side structure of the vehicle such as a front pillar, a roof side rail portion, a center pillar, a quarter pillar and the like, and as to receive a gas supplied from an inflator fixed to a bottom part of the front pillar or a neighboring side panel and the like at a time when the vehicle receives a predetermined impact from the side surface thereof so that the air bag inflates and expands near the window along a side surface of a cabin, thereby restraining the occupant from moving in a lateral direction of the vehicle.

A point in which the side air bag is greatly different from the above typical-type conventional air bag is that a long expanding time, such as some seconds, is required to be continued for constraining the occupant at a time of overturning of the vehicle.

Accordingly, the typical-type conventional air bag has a function of inflating and expanding for a short time, such as some milliseconds, to some ten milliseconds and of discharging the gas while constraining the occupant. <sup>In</sup> contrast <sup>to</sup> of this, in the newly suggested side air bag, to meet a constraint <sup>requirement</sup> of the occupant at a time of overturning of the vehicle, it is required to set an expansion holding time to a relatively long time such as some seconds.

Further, the typical-type conventional air bag

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mentioned above is housed in a relatively large size trim part of the vehicle, such as a horn pad, an instrumental panel, a seat or the like, and a cross sectional area of the air bag in a direction of folded and piled fabrics is about 20 to 150 cm<sup>2</sup>. However, in the side air bag, since it is housed in a column shaped pillar, a roof side rail portion or the like, there is a problem that the air bag has to be folded in a relatively small cross sectional area such as 4 cm<sup>2</sup> so as to be housed.

Summary of the Invention

The present invention is made by taking the above described problems into consideration and an object of the present invention is to provide a side air bag housed in a side structure such as a pillar, a roof side rail portion or the like of a vehicle in which an air tightness thereof is improved so that an inflation holding time can be protracted and a bulk of a folded air bag is reduced so as to improve a housing performance for mounting into the side structure.

In accordance with a first aspect of the present invention which is suitable for the above object, there is provided a side air bag having a bag portion formed by connecting two woven fabrics in an outward peripheral portion and having a mechanism for expanding the bag

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portion alongside a window of a vehicle, wherein a connecting portion for connecting <sup>the</sup> ~~said~~ two woven fabrics is formed by weaving ~~as~~ a textile structure having a common yarn constituting both fabrics, and <sup>the</sup> ~~whole~~ of <sup>the</sup> ~~said~~ bag portion is sealed by an air non-permeable coating material.

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In the side air bag having the above structure, <sup>a</sup> sewing process and a sealing process for sealing stitch perforations in conventional manufacturing methods can be omitted so that an air bag having an air tightness for maintaining inflation duration <sup>on an</sup> ~~in~~ order of some seconds can be economically manufactured. Further, <sup>the</sup> ~~the~~ side air bag that can meet a requirement for an occupant constraint at a time of overturning of the vehicle can be obtained.

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In the conventional air bag, the sewn portion has a thickness of two fabrics and upper and lower threads of a sewing thread, and in addition to this, a tape for sealing the perforation is required. In contrast <sup>to</sup> ~~with~~ this, in accordance with the above side air bag, the connecting portion along the outer periphery of the bag portion can be made thinner than a combined thickness of the two fabrics due to the structure of the textile structure and further, a sewing thread and a tape thickness for sealing the perforation is not required so that the connecting portion becomes significantly <sup>thinner</sup> ~~thin~~ in comparison with the conventional air bag. Accordingly, a bulk in a folded

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prepared fabric for the mounting.

Accordingly, in the case that the peripheral portion of the connecting portion is extended so as to integrally form the mounting portion to the pillar and the like, if both of the two woven fabrics are extended from the portion of the common textile structure, a mounting portion of two sheets piled without a continuous stitch can be formed and further if one of the woven fabrics is extended, the mounting portion having an improved housing performance can be formed with single sheet thickness. Further, if the portion of the common textile structure is extended as it is, the mounting portion having a higher strength can be formed.

In the case that the mounting portion is consisting of ~~two sheets fabrics~~ <sup>two fabric sheets</sup>, after separating up these two fabrics so as to be opened, if the coating is also applied to an inner side between the two fabrics in the mounting portion, that is, to and around the peripheral edge of the common textile structure, the sealability of the mounting portion can be further improved.

In the side air bag in accordance with each of the above inventions, a linear connecting portion for partitioning in parallel with a flow direction of an inflator gas is formed to connect two woven fabrics constituting <sup>the</sup> ~~said~~ bag portion, at a center region of ~~said~~



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bag portion, and wherein the connecting portion for partitioning is formed by weaving as a textile structure having a common constituting yarn <sup>for</sup> with said both fabrics. Accordingly, an appropriate expansion shape can be easily set, and the thickness of each of the connecting portion for partitioning becomes thinner than the thickness of the two fabrics so that the housing performance for housing in the side structure such as the pillar and the like can be improved.

Further, the connecting portion for partitioning at the center region of the bag portion may be formed by a stitch, and an inflator-side terminal portion of the stitch may be formed as a U-shape or a circular shape. In this case, the inflating shape can be controlled and a stress concentration <sup>on</sup> to the inflator-side terminal portion at a time of inflation of the air bag can be eased.

Still further, an opening for introducing an inflator gas can be formed in a part of the connecting portion.

#### Brief Description of the Drawings

Fig. 1 is a front view which shows a side air bag in accordance with a first embodiment of the present invention;

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Fig. 2 is a cross-sectional view along a line X-X in Fig. 1;

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Fig. 3 is a cross-sectional view which shows an embodiment of a mounting portion of the air bag;

Fig. 4 is a cross-sectional view which shows another embodiment of the mounting portion of the air bag;

Fig. 5 is a cross-sectional view which shows a coating inside the mounting portion;

Fig. 6 is a front view which shows a side air bag in accordance with a second embodiment of the present invention;

Fig. 7 is a cross-sectional view along a line Y-Y in Fig. 6;

Fig. 8 is a front view which shows a side air bag in which a connecting portion for partitioning is formed by a sewing;

Fig. 9 is an enlarged view which shows a shape of terminal portion of a stitch;

Fig. 10 is an enlarged view which shows another embodiment of the shape of terminal portion of a stitch;

Fig. 11 is a front view of an air bag which shows an embodiment of an opening for mounting an inflator; and

Fig. 12 is a cross-sectional view along a line Z-Z in Fig. 11.

Detailed Description of the Preferred Embodiment

An embodiment in accordance with the present

invention will be explained below with reference to the accompanying drawings, however, the present invention is not limited to this.

B Figs. 1 and 2 shows a side air bag A in accordance with a first embodiment of the present invention and in these drawings, in order to show a used state of the side air bag, a part of a vehicle and an occupant are respectively shown by a chain line.

When a sensor detects a predetermined impact from a side surface of the vehicle, the side air bag A inflates and expands near a window W along a side surface of a cabin in response to a signal from the sensor, thereby constraining mainly a head of an occupant M from <sup>a</sup> left-hand side or right-hand side. The side air bag A also works at a time of lateral tumbling of the vehicle.

The air bag A is structured such that a bag portion 3 is formed by connecting two woven fabrics 1 and 2 which are formed by a plain weaving at an outer periphery thereof, as shown in the drawings. In this example, a front edge and an upper edge of the bag portion 3 is formed such as to substantially correspond to a curve extending from a front pillar F to a roof side rail portion R of the vehicle and to substantially shape a parallelogram in an expanded form along the window W so as to be naturally folded and housed in a side structure of the vehicle such as the front pillar

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 B B B B B

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The mounting portion 5 can be formed by two woven fabrics 1 and 2 as shown in Fig. 2, and can be also formed by extending any one of the fabrics 1 and 2 as shown in Fig. 3, or by extending, as it is, the common textile structure portion formed by a hollow weave from the connecting portion 4 as shown in Fig. 4.

In the case that the mounting portion 5 is formed by the two fabrics 1 and 2, the air tightness of the bag portion 3 can be improved by coating an inner side 5a of the fabric in the mounting portion 5, particularly near the common textile structure portion by the coating material (not shown) as shown in Fig. 5.

A side air bag in accordance with a second embodiment of the present invention is shown in Figs. 6 and 7.

The air bag A in accordance with this embodiment is provided with a connecting portion 7 for partitioning, in addition to the structure of the side air bag in accordance with the first embodiment. In Figs. 6 and 7, the same reference numerals designate the same elements as in Fig. 1.

Accordingly, the side air bag A in accordance with the second embodiment is structured as follows. The connecting portion 4 along the outer periphery of the two woven fabrics 1 and 2 is made of the common textile structure by a hollow weave so as to form the bag portion 3. Two linear connecting portions 7 for partitioning, which are

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perforation of the stitch does not deteriorate the air tightness of the air bag since the coating <sup>using</sup> by the coating material is performed in a later step.

Figs. 11 and 12 show another embodiment of the inflator mounting opening portion 9 in the air bag A.

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whereas, <sup>in</sup> in each of the above embodiments, the opening portion 9 is formed by extending a part of the bag portion 3 in pipe-like shape so as to open the part of the connecting portion 4; however, the opening 9 can be formed on one of the woven fabrics 1 and 2 by a laser cutting and the like, as shown in the drawings, after <sup>the</sup> the bag portion having no opening is formed in the connecting portion 4.

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The side air bag A in accordance with each of above-described embodiments is formed by a so-called hollow weave as the textile having the common constituting yarn in the connecting portion 4 at the outer periphery of the bag portion, and the surface of the air bag is coated. Therefore, an air bag can be manufactured without the conventional sewing step and the sealing step sealing the stitch perforation. Thus, the air bag which can maintain a long inflation duration, <sup>for constraining</sup> ~~that duration can meet a constraint on~~ the occupant at a time of overturning of the vehicle, can be easily and economically manufactured.

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Further, the connecting portion 4 can be made thinner than the combined thickness of the two woven fabrics, while

the sewing thread and the tape for sealing the stitch perforation are not required. For this reason, the connecting portion is made thinner than that of the conventional air bag and the air bag can be easily folded and housed in the side structure of the vehicle such as the elongated and narrow pillar and the like.

Further, since the mounting portion to the side structure can be integrally formed by the fabric extending from the circular woven structure or the circular woven structure portion, it is unnecessary to sew ~~for attaching~~ the fabric for the mounting portion separately ~~prepared~~, the mounting portion can be formed thin so as to improve the housing performance, and a number of the parts and the manufacturing steps can be reduced so that the economical efficiency can be further improved.

Whereas the embodiments of the present invention have been explained as above, the side air bag of the present invention can be housed and mounted to a side structure of the vehicle other than the pillar or the roof side rail portion.